Please do not upload this copyright pdf document to any other website. Breach of copyright may result in a criminal conviction.

This pdf document was generated by me Colin Hinson from a Crown copyright document held at R.A.F. Henlow Signals Museum. It is presented here (for free) under the Open Government Licence (O.G.L.) and this pdf version of the document is my copyright (along with the Crown Copyright) in much the same way as a photograph would be.

The document should have been downloaded from my website https://blunham.com/Radar, or any mirror site named on that site. If you downloaded it from elsewhere, please let me know (particularly if you were charged for it). You can contact me via my Genuki email page: https://www.genuki.org.uk/big/eng/YKS/various?recipient=colin

You may not copy the file for onward transmission of the data nor attempt to make monetary gain by the use of these files. If you want someone else to have a copy of the file, point them at the website. (https://blunham.com/Radar). Please do not point them at the file itself as it may move or the site may be updated.

It should be noted that most of the pages are identifiable as having been processed by me.

I put a lot of time into producing these files which is why you are met with this page when you open the file.

In order to generate this file, I need to scan the pages, split the double pages and remove any edge marks such as punch holes, clean up the pages, set the relevant pages to be all the same size and alignment. I then run Omnipage (OCR) to generate the searchable text and then generate the pdf file.

Hopefully after all that, I end up with a presentable file. If you find missing pages, pages in the wrong order, anything else wrong with the file or simply want to make a comment, please drop me a line (see above).

It is my hope that you find the file of use to you personally - I know that I would have liked to have found some of these files years ago - they would have saved me a lot of time !

Colin Hinson
In the village of Blunham, Bedfordshire.

# PICTURE MONITOR <br> Type 2823 

SERVICE MANUAL
issut 1

## NOTE TO READERS

The subject matter of this publication may be affected by Defence Council Instructions, Servicing schedules (Volume 4 and 5), or 'General Orders and Modifications' leaflets in this A.P., or even in some others. If possible, Amendment Lists are issued to correct this publication accordingly, but it is not always practicable to do so. When an Instruction, Servicing schedule, or leaflet contradicts any portion of this publication, the Instruction, Servicing schedule, or leaflet is to be taken as the overriding authority.

The inclusion of references to items of equipment does not constitute authority for demanding the items.

Each leaf, except the original issue of preliminaries, bears the date of issue and the number of the Amendment List with which it was issued. New or amended technical matter will be indicated by black triangles positioned in the text thus:- $4-\ldots \ldots . . . .-$ to show the extent of amended text, and thus:- to show where text has been deleted. When a Part, Section, or Chapter is issued in a completely revised form, the triangles will not appear.

The reference number of this publication was altered from A.P. 101S-0202-1, Cover 5 to A.P.116T-1103-1 by A. L. action in Feb. 69.

| Fig. 1 | Not Used |  |
| :--- | :--- | ---: |
| Fig. 2 | Block Schematic of Video Aligment |  |
| Fig. 3 | Mechanical Detail | 14 |
| Fig. 4 | D.C. Resistance and Connections of Windings | Foll.p. 20 |
| Diag. 1 | Block Schematic | Foll.p. 20 |
| Diag. 2 | Circuit | Rear of Manual |

# PICTURE MONITOR <br> Type 2823 

## Parts Nos. <br> 842823 C4Z <br> 842823 C5Z <br> 842823 C $6 Z$

This service manual is for the maintenance of Pye T.V.T. equipment. The performance figures quoted are typical and are subject to normal manufacturing and service tolerances.
The right is reserved to alter the equipment described in this manual in the light of future technical development.

## SERVICE MANUAL

ISSUE 1
SECTION 1 - GENERAL
1.1 Introduction ..... 1
1.2 Specification ..... 1
SECTION 2 - INITIAL INSTALLATION
2 l General ..... 3
2. 2 Interconnecting Cables ..... 3
2.3 A.C.Supply ..... 4
2.4 Signal Inputs ..... 4
2. 5 Ventilation ..... 5
SECTION 3 - SETTING-UP AND OPERATING PROCEDURE
3. 1 Initial ..... 6
3.2 Setting-Up Procedure ..... 6
3.3 Normal Operation ..... 7
SECTION 4-TECHNICAL DESCRIPTION
4.1 Video Amplifier ..... 8
4.2 Sync Separation ..... 8
4.3 Vertical Deflection ..... 9
4.4 Horizontal Deflection ..... 9
4.5 Power Supplies ..... 10
4.6 Remote Controls ..... 11
4.7 Picture Tube ..... 11
SECTION 5 - MAINTENANCE
5 l General ..... 12
5.2 Power Unit Resistance Measurements ..... 12
5.3 Picture Tube Replacement ..... 13
5.4 Adjustment of Preset Horizontal Hold Control ..... 13
5.5 Realignment of Video Amplifier ..... 14
SECTION 6 - PARTS LIST
6. 1 Resistors ..... 16
6.2 Capacitors ..... 18
6.3 Valves ..... 19
6.4 Windings ..... 20
6.5 Miscellaneous ..... 20
SECTION 7 - VOLTAGE AND WAVEFORM ANALYSIS Foll. p. ..... 20

## 1. 1 INTRODUCTION

The 2823 Picture Monitor is a compact, light-weight monitor for general purpose use in television studios, closed circuit systems, etc. It is particularly suitable for application where it is frequently required to be moved or for confined spaces, provided adequate ventilation is available.

The monitor has an $8 \frac{1}{2} "$ rectangular picture tube providing a display with a maximum size of $7^{\prime \prime} \times 5 \frac{1}{4}{ }^{\prime \prime}$. Three versions are available, the 2823 C 4 Z for use on the standard British 405 line system, the 2823 C5Z for use on the American 525 line system, or the 2823 C 6 Z for use on any 625 line system. It operates on either positive going complete video, or separate video and synchronising signals. The input circuits are selectable for either high impedance bridging or low impedance terminating of the incoming lines, as required.

The contrast and brightness controls are capable of being operated remotely, e.g. from the control panel of a control console where the quality balance of several monitors is desired.

### 1.2 SPECIFICATION

## Systems

405 lines, interlaced, 50 fields per second, 25 frames per second (2823 C4Z).

525 lines, interlaced, 60 fields per second, 30 frames per second (2823 C5Z).

625 lines, interlaced, 50 fields per second, 25 frames per second (2823 C6Z).

## Video Input Signal

$0.5-2 V \mathrm{p}-\mathrm{p}$ video + blanking (white positive), and
0.2 - $2 \mathrm{~V} p-\mathrm{p}$ negative going complete synchronising waveform, or
$0.5-2 \mathrm{~V}$ p-p complete video (white positive).

Video Input Impedance $\quad 75 \Omega \pm 5 \%$ or high (bridged).
Sync Input Impedance $\quad 75 \Omega \pm 5 \%$ or high (bridged).
Input Signal Connectors Films and Equipments Type SO239

Video Response
$\pm 1 \mathrm{db}$ from $50 \mathrm{c} / \mathrm{s}$ to $7 \mathrm{Mc} / \mathrm{s}$.
Differential gain $10 \%$
Scanning Linearity Less than $\pm 2 \frac{1}{2} \%$ from the ideal.
Picture Dimensions $\quad 7^{\prime \prime} \times 5 \frac{1}{4}{ }^{\prime \prime}(18 \mathrm{~cm} \times 13.5 \mathrm{~cm})$.
Picture Tube
$8 \frac{1}{2} "(21.5 \mathrm{~cm})$ diagonal Mullard Type AW 21-80.

A. C. Supply

Adjustable by selector plugs between the ranges $85-125 \mathrm{~V}$ and 170-250V a.c. 47-70 c/s.

Power consumption: 145 watts approximately.
A.C. Input Connector Films and Equipment Type EP-4-14S.

Overall Dimensions Height $\quad 9 \frac{1}{4}$ inches (23.5 cm)
Width $\quad 10$ inches ( 25.4 cm )
Depth $16 \frac{3}{4}$ inches ( 42.5 cm )

Weight $24 \mathrm{lb}(11 \mathrm{~kg})$
Part No. 842823 C4Z)
842823 C5Z) according to system 842823 C6Z)
includes:- $\quad 1$ picture tube Mullard AW21-80
Complement of valves.

### 2.1 GENERAL

The monitor is despatched in a non-returnable cardboard container or a returnable wooden crate, according to the nature of the journey involved. In both cases the valves and picture tube are left in their operating positions and assuming no damage has occured during transport, the unit should be ready to be put into operation immediately after being unpacked.

The complete equipment, with accessories, as normally supplied, comprises the following items:-

1 Monitor Type 2823 C4Z, 2823 C5Z or 2823 C $6 Z$ (according to scanning standard required) complete with full complement of valves and picture tube.

1 Instruction and Maintenance Manual, T. P. No. 1172

The two side covers are completely removable to give access to the interior. They are each secured by two screws to the base of the unit. After releasing the screws each cover is removed by lifting outwards and upwards to disengage its upper edge from the tie rail along the top of the unit. Remove the packing material from within the unit and ensure that all the valves are firmly seated in their respective holders and that all top cap connectors are properly attached

### 2.2 INTERCONNECTING CABLES

Ready made cables with the correct terminating plugs and sockets will be supplied at the length required by the customer at small additional cost; when ordering these cables quote the part numbers given below:-

$$
\begin{array}{ll}
\text { Power Cable } & \text { Part No. 6060/- } \\
\text { Video Cable } & \text { Part No. 6057/- }
\end{array}
$$

Add the length of the cable in feet, as required, as a suffix to the part number, e.g. Power Cable $6060 / 10$ is a 10 foot power cable supplied with a 4 -contact socket ready to insert into the monitor.

Alternatively mating plugs and sockets may be ordered to enable the customer to manufacture his own cables; the mating plugs and sockets are:-

Plug, coaxial, cable mounting Part No。 706682
(one required for each of the four video and sync sockets SK 1-4).

## 2. 3 A.C. SUPPLY

The a.c. supply must be connected via a three core, five amp. cable to the input plug PLl. The cable should be connected to the socket as follows:-

Connect the lead from the LIVE side of the supply to contact No. 1

" " " " "EARTH " " " " $"$ contacts Nos.
3 and 4.

This last lead connects the metal case of the unit to earth and is an important safety measure. This lead should not be omitted.

Before applying power to the unit ensure that the appropriate voltage taps have been selected on the selector panel under the trans o parent cover on the back panel. The normal operating tolerance on any setting is $\pm 5 \%$ and the taps should be adjusted to the value nearest the input voltage, within this tolerance. Check that the fuse is rated for the appropriate voltage range, i.e. l. 5 amp , anti-surge fuse for the $170-250 \mathrm{~V}$ a.c. range, or 3 amps . anti-surge fuse for the $85-125 \mathrm{~V}$ a.c. range.

NOTE: The voltage of the power supply on which the unit is to be operated is normally specified at the time of ordering and a fuse of the appropriate rating will be fitted before despatch.

### 2.4 SIGNAL INPUTS

Four sockets are provided for connecting $75 \Omega$ coaxial cables to each of the video and sync sockets, but use of all of them will depend upon external circuit requirements.

If the video line is to be terminated at the unit link LKA should be set to the terminating position when $75 \Omega \pm 5 \%$ is connected across the incoming cable and the 'Video Out' socket SK2 is disconnected. When the unit is bridging the coaxial cable LKA is set to 'Bridge' and the video can then be taken from SK2 to feed further units; in this condition the $75 \Omega$ terminating resistor is removed, thus preventing double termination from occurring.

When separate synchronising pulses are being used, similar facilities exist at SK3, SK4 and LKC, and LKB should be set to 'Ext. Sync'. When composite video is being used, link LKB should be set to 'Int. Sync'.

### 2.5 VENTILATION

The monitor relies on convectional cooling to provide adequate ventilation and should not be mounted so that this convection is impeded. When mounted conventionally on a flat open surface, the ambient temperature of the surrounding atmosphere may be allowed to rise to a maximum of $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$ but if, for example, it is required to mount the unit face upwards, the maximum limit of the ambient temperature should be reduced to $35^{\circ} \mathrm{C}\left(95^{\circ} \mathrm{F}\right)$.

### 3.1 INITIAL

Before the unit is put into operation, check that:-
(a) The installation is correct according to the instructions in the previous section, that the input signal amplitudes are correct, and that there is adequate ventilation.
(b) The 'Brightness' and 'Contrast' controls are at their minimum settings, i.e. fully anti-clockwise.

### 3.2 SETTING-UP PROCEDURE

Normally the unit is ready to switch on and the only controls necessary to adjuct will be Brightness and Contrast. However, some of the preset controls may have been disturbed during despatch and adadjustment of these controls is necessary.

It will be necessary to remove the side covers from the unit to operate some of the se controls. All precautions must be taken when operating inside the unit to avoid accidental contact with the high voltages present. Where surh contact may be possible, the unit should be switched off before the adjustment is made.
(a) Switch on the a.c. supply and check the 'power-on' indicator lamp is lit. The a.c. on/off switch is of the push on and push off variety, and in the 'on' position the indicator lamp illuminates the transparent pushbutton.
(b) Allow at least three minutes for the valve heaters to warm up.
(c) Advance the 'brightness' control until a raster appears on the screen, then turn back the control until the raster just disappears.
(d) Advance the 'contrast' control until adequate modulation appears on the screen.
(e) Adjust the vertical and horizontal 'hold' controls, if necessary, to lock the picture in synchronism.

The 'Vertical Hold' control should be set in the centre of its lock-in range, i.e. midway between the positions which cause the picture to roll upwards and downwards respectively.

The 'Horizontal Hold' control should be set in the middle of lock-in range, i.e. in the centre of the two positions where the picture ceases to tear out, not in the centre of the two positions where the picture starts to tear out.
(f) Adjust the 'Height' and 'Width' controls to give the desired size of picture.
(g) Adjust the 'Focus' control to give optimum resolution over the picture; a degree of compromise is necessary between focus at the centre and at the corners of the picture.
(h) If the picture requires rotation, release the polythene deflector coil locking screw at the rear of the deflector coil assembly and rotate the whole assembly until the picture is correctly orientated with respect to the edges of the screen. Relock the locking screw.
(i) Should the picture not be in the centre of the screen adjustment is made by rotating the centring magnets at the rear of the deflector coils until the optimum position is obtained.

Access to the centring and rotation controls is obtained by swinging the printed chassis to its open position.

The above adjustments may be made irrespective of the type of signal applied to the monitor, but for correct adjustment of the vertical and horizontal 'Linearity' controls it is necessary that a test signal with a regular geometric pattern (such as a grid pattern signal) should be used.
(j) The 'Vertical Linearity' control alters the relationship of the top with respect to the remainder of the picture and in adjusting it for optimum linearity it may be necessary to readjust the 'Height' and 'Vertical Hold' controls.
(k) The 'Horizontal Linearity' control affects the left hand side of the picture and whilst adjusting for correct linearity it may be necessary to readjust the 'Width' control.

It should not be necessary to adjust the preset horizontal control or the ion trap magnet except as detailed in the maintenance section.

## 3. 3 NORMAL OPERATION

For normal operation it will only be necessary to switch the a.c. supply on and off as required and occasionally adjust the 'Brightness' and 'Contrast'.

The side covers should be properly secured into position to prevent accidental contact with the high voltages within the unit.

## 4. 1 VIDEO AMP LIFIER

This section comprises a double triode variable gain stage V1 followed by two pentode amplifying stages V2 and V3. The output from V3 is applied to a double triode $\mathrm{V}_{4}$, one half of which is connected as a diode and forms a d.c. restorer on the grid of the other half which is operating as a cathode follower feeding the cathode of the Cathode Ray Tube V12.

All the stages of the video amplifier have d.c. stabilization applied, resulting in the gain of the amplifier being very stable over long durations. This stability is maintained at any position of the 'Contrast' control which varies the voltage gain of the amplifier from 0 to a maximum of 36 db .

Compensation of the amplifier to keep the gain constant at the h.f. end of the video band, is adjusted by the one compensating coil Ll. This has been possible by keeping the anode loads of the amplifier stages low, hence minimising phase distortion in the amplifier. The overall frequency response is within $\pm l \mathrm{db}$ from $50 \mathrm{c} / \mathrm{s}$ to $7 \mathrm{Mc} / \mathrm{s}$.

The anode decoupling time constants have been matched to the interstage coupling time constants to maintain a good low frequency response and after d.c. restoration the amplifier is d.c. connected to the cathode ray tube.

### 4.2 SYNC SEPARATION

The synchronising waveform is either obtained direct from the 'Sync In' socket SK3 or from the complete video waveform from 'Video In' SKl depending upon the setting of link LKB 'Int/Ext. Sync'. The signal is d.c. restored on the grid of the Sync Amplifier V5 to remove any low frequency spurious signals; it is amplified in V5 and passes to the pentode section of V6.

V6 pentode is operated with a very low screen grid potential, giving the valve a very short control grid base. The sync separator operation is entirely conventional with the positive going syncs on the grid being restored by the diode action of the control grid and cathode of the pentode, this restoration drives the video part of the waveform below cut off of the valve resulting in negative going sync pulses only being obtained at the anode.

The triode section of V6 has a dual purpose of amplifying the sync pulses before passing to integration and differentiation networks and also isolating the loading of the se networks from the sync separator itself.

The vertical synchronising pulse is taken from the output of the Sync Separator via the integrating network R $64, \mathrm{C} 24$ where the horizontal sync pulses are attenuated with respect to the vertical pulses. The interlace diode MR6 cleans the baseline of the residual horizontal pulses.

The triode-pentode V8 is a combined vertical sweep output and vertical oscillator of the multivibrator type. The R.C. network R 92 , C50, C5l forms the basic sawtooth voltage waveform for deflecting the picture spot vertically, the auxiliary R.C. network R95, R96, C52, C53 provides an additional waveform which is added to the basic sawtooth to correct the linearity of the sweep. The amount of this additional waveform is controlled by the 'Linearity' control R96 and the amount of the combined waveform that is supplied to the gidid of the pentode section is controlled by the 'Height' control R 94.

The output pentode V8B and the output transformer T2 translate this voltage waveform into the required current waveform for supplying the vertical deflector coils L2, L3.

The triode section V8A is normally non-conducting except during the flyback period when a large current flows discharging C50, C5l to chassis potential. During this period the triode grid takes grid current which builds up a charge on C 47 and C54; during the forward sweeping cycle this charge keeps the valve cut off but the charge leaks away exponentially through R $89, \mathrm{R} 90$, R 88 and R87, until the grid rises sufficiently positive to allow the valve to conduct and the cycle of events is repeated. The speed of the multivibrator is controlled by the 'Vert. Hold' and is adjusted to be close to the required speed to enable the vertical pulses to hold the multivibrator in synchronism with the incoming signal.

The R.C. network between the pentode anode and the triode grid provides the return circuit of the multivibrator which makes the circuit self oscillatory and provides sharp transition from one stage to the other.

### 4.4 HORIZONTAL DEFLECTION

Horizontal deflection is obtained from the horizontal oscillator V7 and the horizontal output stage V9 and V10.

The horizontal oscillator is a conventional free running multivibrator whose speed is initially adjusted by the 'Hor. Hold' control R 72. The phase of the oscillator is automatically kept in synchronism with the horizontal sync pulses by the d.c. on the grid of V7A. The horizontal pulses from the sync separator are differentiated by the R.C. network C25, R65 and clamp pulses derived from the horizontal output
transformer T3 open the diodes MR2 for a short period during the differentiated horizontal sync period. If the oscillator is in phase with the incoming sync pulses, the voltage at the junction of C25, R 65 and the voltage at the junction of R68, R 69 are the same value and no change in speed occurs; if however the oscillator has drifted, the voltages at the two points are different values during the clamping period, and the voltage at the junction of R68, R69 is corrected either positively or negatively to pull the oscillator back into phase. The time constants formed by R66, R67, C 26 and R68, C 27 form a smoothing circuit to reduce the effect of random noise pulses that may occur during the clamping period.

The output from V7B provides a switching waveform which is of the conventional efficiency type circuit where part of the energy returned from the deflector coils L4, L5 is stored in a boost condenser. In this circuit the function of boost condenser is shared by by C 36 and C 37 . The output transformer T3 has the leakage reactance of the E.H.T. overhang winding tuned to the 5th harmonic of the fundamental flyback frequency to minimise velocity modulation of the horizontal deflection which shows up as faint vertical bars on the picture.

The d.c. Flux normally generated in horizontal output transformers together with the required a.c. flux is normally the major source of an objectionable whistle due to magnostriction of the transformer core. The method of connecting the efficiency diode V9 to the transformer, in conjunction with L7, C 35 and C36, minimises the d.c. component of flux and results in the monitor operating much more quietly.

The 'Linearity' control L8 is of the conventional saturated core type and the 'Width' control L9 is of the series/shunt type which maintains a constant load on the output circuit at all widths of horizontal deflection.

In addition to providing the horizontal deflection current, the above circuit also supplies E.H.T. for the final anode of V12 and a boosted H. T. for the accelerator and focus anodes. The focussing of the cathode ray beam is adjusted by the 'Focus' control R 47 to any value from the boosted $H . T$. to chassis potential.

### 4.5 POWER SUPPLIES

The monitor is an a.c. only unit, the power being supplied via transformer Tlfrom the a.c. plug PLl. Taps on the primary of the transformer, selected by the voltage selector plate under the perspex cover on the back panel, will enable the monitor to be operated within the a.c. input range of $85-125$ volts or $170-250$ volts a.c., $47-70$ cycles, single phase.

One secondary of the transformer supplies 6.3 volts a.c. to all the valve heaters with the exception of Vll which is heated from an auxiliary winding on the horizontal output transformer T3. The other transformer secondary supplies the a.c. for three bridge rectifiers MR3, 4, 5 connected in parallel, which supply the necessary H.T. $(B+)$ for the whole unit via the smoothing circuit L6, C42, C43. The $\mathrm{B}+$ after smoothing is 205 volts $\pm 5$ volts.

The 'Brightness' and 'Contrast' controls are connected to the remote control plug PL2 enabling these two functions to be operated from a remote position, i.e. the control desk of a large console where the remote Brightness and Contrast of several monitors may be grouped together for the convenience of the operator, to enable him to match all the monitors under his surveillance.

The local 'Brightness' control R43 varies the d.c. on the grid of the Cathode Ray tube via R44 and R45. When the remote controls are plugged into PL2 the resistor R 44 acts to isolate effectively the local control which becomes very insensitive, thus allowing all the brightness to be controlled from the remote position. A similar condition exists in the 'Contrast' circuit where R4 acts as the isolating resistor.

### 4.7 PICTURE TUBE

The Mullard AW2l-80 is a rectangular picture tube having an ion trap and electrostatic focusing gun assembly. The maximum angular deflection of $90^{\circ}$ is provided by the deflection circuits previously described supplying power to deflector coils L2, 3, 4, and 5; immediately behind the deflection assembly are two circular centring magnets which align the picture into the centre of the screen. The moulded screw at the rear of the deflection assembly locks the assembly to the neck of the tube to prevent rotation of the deflection assembly. If, however, the picture needs rotation, slacken off this screw, rotate the assembly as required and retighten the screw.

The ion trap magnet nearest the base of the tube is aligned in the factory to give the brightest, even illumination without signs of shading in the corners.

### 5.1 GENERAL

When servicing this equipment, it is essential to take the usual precautions to avoid accidental contact with points on which high voltages are present. Before making any adjustments which may involve personal contact with these points, it is recommended that the power input connector is removed and that reservoir condensers etc. are discharged.

The location of faults will be facilitated by comparing the voltages and waveforms at appropriate points with those indicated in the voltage and waveform analysis. Any standard multi-range voltmeter and oscilloscope of sufficiently high grade may be used to make these checks, provided the test instrument does not, on application, alter the circuit operating conditions which may prove misleading. The valve base connections shown on the circuit diagram are for a valve viewed from underneath and the pins counted clockwise. The measurements on the analysis sheets were taken with an Avometer Model 8 ( $20 \mathrm{k} \Omega / \mathrm{volt}$ ) and a Tektronix Oscilloscope 524 AD with input leads unscreened and approximately 3 feet in length; use of other measuring instruments may result in the values being altered.

The voltage and waveforms are average values and individual units may be found to differ slightly, due to the usual manufacturing tolerances. Any wide divergence between a measured value and the nominal figure given should be immediately investigated.

### 5.2 POWER UNIT RESISTANCE MEASUREMENTS

The following resistance measurements are for a correctly working power unit; if any of these are found incorrect the monitor will consistantly blow its fuses in protection. The readings in Section 1 should be carried out with a 500 V Megger and the readings in Sections 2 or 3 with a Model 8 Avometer on the ohms ranges, or a high quality ohm-meter.

1. Resistance of the a.c. input to chassis should be greater than 20 meg-ohms; if below this value, the insulation of the a.c. transformer Tl or the primary wiring between Tl and PL1 pins 1 or 2 is suspect.
2. Resistance of the $B+$ line to chassis should be greater than 7 meg-ohms. This measurement may be below 7 meg-ohms on application of the ohm-meter, but will gradually rise as the various condensers build up their charges; as long as the reading ultimately rises above 7 meg-ohms the $\mathrm{B}+$ line is satisfactory. If, however the rading is lower, there is a fault condition on the line and progressive isolation of various sections should easily locate the fault.
3. Resistance of the valve heater circuit to chassis should be $23.5 \Omega \pm 10 \%$; any variation on this limit will indicate short circuit or open circuit fault. Short circuit fault is usually attributable to heater to cathode short circuit within a valve; progressive substitution will soon clear.

### 5.3 PICTURE TUBE REPLACEMENT

The procedure for withdrawing and replacing the picture tube is given in Fig. 3. During the procedure great care should be taken to avoid implosion and a pair of safety goggles should be worn to protect the eyes.

After fitting the replacement tube, the unit should be put into operation by following the setting-up procedure given in Section 3.2 of this manual and adjusting the ion-tap magnet to its optimum position as follows:-

Advance the 'Brightness' control to maximum. Move the magnet slowly forward, rotating it about the neck of the tube at the same time so that one revolution is completed each time the magnet moves forward by its own thickness; as the picture brightness increases turn the 'Brightness' control back to keep the screen illumination at an acceptable level. Final position for the ion-tap magnet is when the screen illumination is at a maximum for a given 'Brightness' setting, when the illumination is even over the whole screen and when there are no dark shadows in the corners of the picture.

WARNING: The magnet must be handled carefully and not subjected to mechanical shocks. Keep it clear of other magnets.

### 5.4 ADJUSTMENT OF PRESET HORIZONTAL HOLD CONTROL

This control should only be adjusted when the 'lock-in' range of the normal 'Hor. Hold' control is not near its mid-setting.

The preset control should be adjusted as follows:-
(a) Set the normal 'Hor. Hold' control R 72 to its mid-position.
(b) Adjust the preset trimmer C30 until the picture locks in.
(c) Operate the normal 'Hor. Hold' control over its range and check that lock-in occurs when the control is at its mid-setting.

If the position at (c) cannot be obtained, replace the horizontal oscillator valve (V7) and repeat the above procedure. Should this not prove effective, the incorrect operation will be caused by a faulty component in the oscillator or discriminator circuits or by a lack of one of the necessary signals, i.e. differentiated horizontal sync pulses or either of the clamp pulses.

The following apparatus will be required to realign the video amplifier:-

Either a sinc-wave oscillator covering the video frequencies of $50 \mathrm{c} / \mathrm{s}$ to $7 \mathrm{Mc} / \mathrm{s}$ and a valve-voltmeter with a high impedance low capacity input, or a sweeping oscillator with a maximum frequency of at least $7 \mathrm{Mc} / \mathrm{s}$, a sweep detector and high stability oscilloscope.

## ALIGNMENT PROCEDURE



Fig. 2A


Fig. 2B

1. Connect oscillator to the monitor as shown in Fig. 2 to the 'Video In' socket SKl and terminate in $75 \Omega$.
2. Either connect the valve-voltmeter between tag 20 on the printed chassis and the chassis connection, tag 27, keeping the leads as short as possible.
Or connect the sweep detector between tags 20 and 27 on the printed chassis and connect the oscilloscope to the detector as shown in Fig. 2B.
3. Remove valves V7, V9 and V10 to stop the horizontal sweep circuits from operating. Large signals would otherwise be generated which would interfere with the alignment.
4. Switch on all the apparatus and allow 10 minutes for the circuits to settle down to their steady working conditions.
5. Adjust Ll for response flat to $\pm 1 \mathrm{db}$ to $7 \mathrm{Mc} / \mathrm{s}$, then secure the durt iron core with Ragosine Core Locking Compound type 8G.

NOTE: Care should be taken to keep the signal input to the monitor to less than 0.5 volt to prevent overloading the circuit during alignment.

## 6. 1 RESISTORS

| Code |  |  |  | Part No. | Circuit Location |
| :---: | :---: | :---: | :---: | :---: | :---: |
| R1 | $75 \Omega$ | $\pm 5 \%$ | 0.5 W | 671919 | Back Panel |
| R2 | $180 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670545 | V 1 |
| R 3 | $50 \mathrm{k} \Omega$ | Variable |  | 811182 | V1 |
| R 4 | $220 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670546 | V1 |
| R 5 | $470 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670550 | V1 |
| R6 | $100 \Omega$ | $\pm 10 \%$ | 0.25 W | 670506 | Vl |
| R7 | 2. $7 \mathrm{k} \Omega$ | $\pm 5 \%$ | 3W | 678283 | V1 |
| R 8 | $680 \Omega$ | $\pm 5 \%$ | 0.5 W | 672502 | V l |
| R9 | $10 \Omega$ | $\pm 5 \%$ | 0.25 W | 671098 | V 1 |
| R 10 | $47 \Omega$ | $\pm 10 \%$ | 0. 25 W | 670502 | V 1 |
| R11 | 3. $3 \mathrm{k} \Omega$ | $\pm 5 \%$ | 3W | 678285 | V1 |
| R 12 | $100 \Omega$ | $\pm 5 \%$ | 0.25 W | 671090 | V l |
| R13 | $10 \Omega$ | $\pm 5 \%$ | 0.25 W | 671098 | V 1 |
| R 14 | $47 \Omega$ | $\pm 10 \%$ | 0.25 W | 670502 | V1 |
| R 15 | 1. $2 \mathrm{k} \Omega$ | $\pm 5 \%$ | 3W | 678275 | V 1 |
| R16 | $100 \Omega$ | $\pm 10 \%$ | 0.25 W | 670506 | V 1 |
| R17 | $470 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670550 | V1 |
| R18 | $18 \mathrm{k} \Omega$ | $\pm 5 \%$ | 3W | 678303 | V 1 |
| R19 | $150 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670544 | V2 |
| R20 | $10 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0.25 W | 671072 | V2 |
| R21 | $470 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670550 | V2 |
| R22 | $100 \Omega$ | $\pm 10 \%$ | 0.25 W | 670506 | V2 |
| R23 | 1. $8 \mathrm{k} \Omega$ | $\pm 5 \%$ | 3W | 678279 | V2 |
| R24 | $560 \Omega$ | $\pm 5 \%$ | 0.5 W | 673849 | V2 |
| R25 | $120 \Omega$ | $\pm 5 \%$ | 0.25 W | 672276 | V2 |
| R26 | $470 \Omega$ | $\pm 5 \%$ | 0.5 W | 671065 | V2 |
| R27 | $150 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670544 | V3 |
| R28 | 4. $7 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0. 5 W | 677364 | V3 |
| R29 | $220 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670546 | V 3 |
| R 30 | $100 \Omega$ | $\pm 10 \%$ | 0.25 W | 670506 | V3 |
| R31 | $22 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0.25 W | 670777 | V3 |
| R 32 | $1 \mathrm{k} \Omega$ | $\pm 5 \%$ | 3W | 678273 | V3 |
| R 33 | 1. $5 \mathrm{k} \Omega$ | $\pm 5 \%$ | 3W | 678277 | V3 |
| R 34 | $47 \Omega$ | $\pm 5 \%$ | 0.25 W | 670796 | V3 |
| R 35 | $180 \Omega$ | $\pm 5 \%$ | 0.5 W | 671918 | V3 |
| R 36 | $82 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0.25 W | 670788 | V4 |
| R 37 | $100 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0.25 W | 671074 | V4 |
| R 38 | 2. $7 \mathrm{M} \Omega$ | $\pm 10 \%$ | 0.25 W | 670559 | V4 |
| R 39 | $100 \Omega$ | $\pm 10 \%$ | 0.25 W | 670506 | V4 |
| R 40 | $100 \Omega$ | $\pm 10 \%$ | 0.25 W | 670506 | V4 |
| R41 | $10 \mathrm{k} \Omega$ | $\pm 5 \%$ | 33W | 678297 | V4 |
| R42 | $100 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25W | 670542 | Front Panel |
| R43 | $100 \mathrm{k} \Omega$ | Variable |  | 811183 | Front Panel |
| R 44 | $470 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670550 | Front Panel |
| R45 | $47 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670538 | V12 |
| R46 | $100 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670542 | R.H. Rear |
| R47 | $2 \mathrm{M} \Omega$ | Variable |  | 810828 | L. H. Front |


| Code |  |  |  | Part No. | Circuit <br> Location |
| :---: | :---: | :---: | :---: | :---: | :---: |
| R48 | 1. $2 \mathrm{M} \Omega$ | $\pm 10 \%$ | 0.25 W | 670555 | R.H. Rear |
| R 49 | 2. $2 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.5 W | 670446 | Def. Coil |
| R 50 | $3.9 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.5W | 670449 | Def. Coil |
| R 51 | 3. $9 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.5 W | 670449 | Def. Coil |
| R 52 | $75 \Omega$ | $\pm 5 \%$ | 0.5W | 671919 | Rear Panel |
| R 53 | 1. $2 \mathrm{k} \Omega$ | $\pm 5 \%$ | 4W | 676379 | V5 |
| R 54 | $470 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670550 | V5 |
| R 55 | 8. $2 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670529 | V5 |
| R 56 | $12 \mathrm{k} \Omega$ | $\pm 5 \%$ | 4W | 676317 | V5 |
| R 57 | $220 \Omega$ | $\pm 10 \%$ | 0.25 W | 670510 | V5 |
| R 58 | $680 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670552 | V6 |
| R 59 | $330 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670548 | V6 |
| R 60 | $120 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670543 | V6 |
| R61 | $47 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.5W | 670462 | V6 |
| R 62 | $15 \mathrm{k} \Omega$ | $\pm 10 \%$ | 1W | 672357 | V6 |
| R 63 | 6. $8 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.5W | 670452 | V6 |
| R 64 | $100 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670542 | V6 |
| R 65 | $10 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670530 | V6 |
| R 66 | $330 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0.25 W | 671930 | V7 |
| R 67 | $330 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0.25 W | 671930 | V7 |
| R 68 | $12 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670531 | V7 |
| R69 | $680 \Omega$ | $\pm 10 \%$ | 0.25 W | 670516 | V7 |
| R70 | $22 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.5 W | 670458 | V7 |
| R71 | $100 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670542 | V7 |
| R 72 | $250 \mathrm{k} \Omega$ | Variable | Pt. of | 811184 | V7 |
| R 73 | $47 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670538 | V7 |
| R74 | $82 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670541 | V7 |
| R75 | $1 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670518 | V7 |
| R 76 | $470 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670550 | V7 |
| R 77 | $100 \Omega$ | $\pm 10 \%$ | 0.25 W | 670506 | V10 |
| R 78 | 2. $2 \mathrm{k} \Omega$ | $\pm 5 \%$ | 6W | 671841 | V10 |
| R 79 | 2. $7 \mathrm{k} \Omega$ | $\pm 10 \%$ | 1 W | 672383 | V10 |
| R 80 | 2. $7 \mathrm{k} \Omega$ | $\pm 5 \%$ | 6W | 676127 | V10 |
| R81* | $15 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0.25 W | 670775 | V7 |
| R 82 * | $15 \mathrm{k} \Omega$ | $\pm 5 \%$ | 0.25 W | 670775 | V7 |
| R 83 | $10 \Omega$ | $\pm 10 \%$ | 0.25 W | 670494 | V8 |
| R 84 | $1 \mathrm{M} \Omega$ | $\pm 10 \%$ | 0.25 W | 670554 | V8 |
| R 85 | $820 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670553 | V8 |
| R 86 | $220 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670546 | V8 |
| R 87 | 6. $8 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670528 | V8 |
| R 88 | $20 \mathrm{k} \Omega$ | Variable | Pt. of | 811184 | V8 |
| R 89 | $47 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670538 | V 8 |
| R90 | 1. $2 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670555 | V8 |
| R91 | $22 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670534 | V8 |
| R92 | 2. $2 \mathrm{M} \Omega$ | $\pm 10 \%$ | 0.25 W | 670558 | V8 |
| R 93 | $220 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670546 | V8 |
| R 94 | $1 \mathrm{M} \Omega$ | Variable | Pt. of | 811184 | V8 |
| R95 | $100 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W | 670542 | V8 |
| R96 | $500 \mathrm{k} \Omega$ | Variable | Pt. of | 811184 | V8 |
| R 97 | $270 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25W | 670547 | V8 |

[^0]Code

| R 98 | $270 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W |
| :--- | ---: | ---: | ---: |
| R 99 | $2.2 \mathrm{M} \Omega$ | $\pm 10 \%$ | 0.25 W |
| R 100 | $1 \mathrm{k} \Omega$ | $\pm 10 \%$ | 0.25 W |
| R 101 | $820 \Omega$ | $\pm 10 \%$ | 1 W |
| R 102 | $12 \Omega$ | $\pm 5 \%$ | $4 \frac{1}{2} \mathrm{~W}$ |

### 6.2 CAPACITORS

| C 1 | $0.5 \mu \mathrm{~F}$ | $\pm 20 \%$ | 150 V | 668908 | Vl |
| :---: | :---: | :---: | :---: | :---: | :---: |
| C2 | $100 \mu \mathrm{~F}$ | +50\%-20\% | 275 V | 667545 | V1 |
| C 3 | $100 \mu \mathrm{~F}$ | $+50 \%-20 \%$ | 275 V | 667545 | V l |
| C4 | $0.25 \mu \mathrm{~F}$ | $\pm 20 \%$ | 250 V | 668904 | Vl |
| C5 | $0.5 \mu \mathrm{~F}$ | $\pm 20 \%$ | 150 V | 668908 | V1 |
| C 6 | $100 \mu \mathrm{~F}$ | +50\%-20\% | 275 V | 667545 | V2 |
| C7 | $0.01 \mu \mathrm{~F}$ | $\pm 20 \%$ | 150 V | 669516 | V2 |
| C 8 | $0.01 \mu \mathrm{~F}$ | $\pm 20 \%$ | 150 V | 669516 | V2 |
| C 9 | $0.25 \mu \mathrm{~F}$ | $\pm 20 \%$ | 250 V | 668904 | V2 |
| C 10 | $1000 \mu \mathrm{~F}$ | +50\%-20\% | 12 V | 667968 | V2 |
| C 11 | $100 \mu \mathrm{~F}$ | +50\%-20\% | 275 V | 667545 | V 3 |
| C 12 | $8 \mu \mathrm{~F}$ | +50\%-20\% | 350 V | 667771 | V3 |
| C 13 | $0.05 \mu \mathrm{~F}$ | $\pm 20 \%$ | 250 V | 668899 | V3 |
| C 14 | $1000 \mu \mathrm{~F}$ | +50\%-20\% | 12 V | 667968 | V3 |
| C 15 | $4 \mu \mathrm{~F}$ | +50\%-20\% | 150 V | 667838 | V4 |
| C 16 | $0.01 \mu \mathrm{~F}$ | $\pm 25 \%$ | 200 V | 668962 | V12 |
| C 17 | $0.05 \mu \mathrm{~F}$ | $\pm 20 \%$ | 600 V | 668889 | V12 |
| C 18 | $0.1 \mu \mathrm{~F}$ | $\pm 20 \%$ | 750 V | 668892 | V12 |
| C 19 | 100 pF | $\pm 10 \%$ | 5 kV | 660032 | Def. Coil |
| C20 | $16 \mu \mathrm{~F}$ | +50\%-20\% | 350 V | 667939 | V5 |
| C21 | $0.01 \mu \mathrm{~F}$ | $\pm 20 \%$ | 400 V | 669478 | V5 |
| C22 | 1000 pF | $\pm 20 \%$ | 500 V | 653189 | V5 |
| C23 | $0.1 \mu \mathrm{~F}$ | $\pm 20 \%$ | 250 V | 668901 | V5 |
| C 24 | 220 pF | $\pm 10 \%$ | 350 V | 661002 | V6 |
| C 25 | 150 pF | $\pm 10 \%$ | 350 V | 661012 | V6 |
| C26 | $0.01 \mu \mathrm{~F}$ | $\pm 20 \%$ | 150 V | 669516 | V7 |
| C27 | 0. $1 \mu \mathrm{~F}$ | $\pm 20 \%$ | 150 V | 668902 | V7 |
| C28 | 120 pF | $\pm 10 \%$ | 350 V | 661016 | V7 |
| C29 | 390 pF | $\pm 10 \%$ | 350 V | 661005 | V7 |
| C 30 | 130 pF | Trimmer |  | 800411 | V7 |
| C 31 | $0.01 \mu \mathrm{~F}$ | $\pm 20 \%$ | 400 V | 669478 | V7 |
| $\begin{aligned} & \text { C } 32 \\ & \text { (on } 2823 \\ & \text { C } 4 \mathrm{Z} \end{aligned}$ | 220 pF | $\pm 10 \%$ | 350 V | 661002 | V7 |
| $\begin{aligned} & \text { C32 } \\ & \text { (on } 2823 \end{aligned}$ | 47 pF | $\pm 10 \%$ | 350 V | 661006 | V7 |
| C33 | $0.005 \mu \mathrm{~F}$ | $\pm 20 \%$ | 400 V | 669477 | V 10 |
| C 34 (on C | Z) 140 pF | $\pm 10 \%$ | 5 kV | 660054 | V9 |
| $\begin{aligned} & \text { C } 34 \text { (on C } \\ & \text { and C } 6 \text { Z) } \end{aligned}$ | $5 Z^{3} \mathrm{pF}$ | $\pm 10 \%$ | 5 kV | 660067 | V9 |

6.2 CAPACITORS (Cont.)

|  |  |  |  |  | Part No. |
| :--- | :---: | :---: | :---: | :---: | :---: | | Circuit |
| :---: |
| Location |

## 6. 3 VALVES

| V1 | E88CC | 860493 |
| :--- | :--- | :--- |
| V2 | E180F | 860464 |
| V3 | EL86 | 860534 |
| V4 | $12 A U 7$ | 860302 |
| V5 | EF80 | 860175 |
| V6 | ECF80 | 860324 |
| V7 | ECF80 | 860324 |
| V8 | ECL82 | 860450 |
| V9 | EY81 | 860325 |
| V10 | EL81 | 860255 |
| V11 | EY86 | 860382 |
| V12 | AW21-80 | 860559 |


| Code | Item | Part No. |
| :---: | :---: | :---: |
| T1 | Transformer A.C. Supply | 771831 |
| T2 | Transformer Vert. Output | 771832 |
| T3 (on C4Z) | Transformer Hor. Output | 771837 |
| T3 (on C5Z \& C6Z) | Transformer Hor. Output | 771838 |
| L1 | Compensating Coil $8.2 \mu \mathrm{H}$ | 782261 |
| L2, 3, 4, 5 | Deflector Coil Assembly | 744603 |
| L6 | D. C. Smoothing Choke | 790525 |
| L7 | Injection Choke | 790449 |
| L8 | Linearity Coil | 744605 |
| L9 (on C4Z) | Amplitude Coil | 744604 |
| L9 (on C5Z \& C6Z) | Amplitude Coil | 744642 |

## 6. 5 MISCELLANEOUS

Code

SK 1-4
PL1
PL2
FS 1

MR 1
MR 2
MR 3
MR 4
MR 5, MR 7
MR 6
SWA
L. P. 1

Sockets Coaxial
Mating Plugs for above (4)
Plug 4 contact a.c. IN
Mating Socket for above
Plug and Mating Socket - remote control Fuse 1.5A Antisurge (170-250V range)
Fuse 3.0A Antisurge (85-125V range)
Crystal OA5
Selenium Rect. D3-2 1YZ or P3/2D
Silicon Rect. FST1/3
Silicon Rect. FST1/3
Silicon Rect. FSTl/3
Crystal Rect. CG12E
Switch AC ON/OFF
Pilot Lamp 6V 0.36W Les. 5 mm
1 on Trap Magnet
Centring Magnet Flat
Centring Magnet Bent

Part No. $\quad$| Circuit |
| :--- |
| Location |

Rear Panel
Rear Panel
Rear Panel
Rear Panel
Rear Panel
Rear Panel
Rear Panel
V5
V7
Mains Unit
Mains Unit
Mains Unit
V8
Front Panel
Front Panel
V 12
Def. Coil
Def. Coil

VOLTAGE READINGS TAKEN WITH RESPECT TO CHASSIS ON LOWEST POSSIBLE RANGE. UNLESS OTHERWISE STATED. MINIMUM AND MAXIMUM VALUES GIVEN FOR ELECTRODES WHICH ARE AFFECTED BY VARIATION OF CONTROLS. TIMEBASE SWEEP SPEED ON OSCILLOSCOPE - H = HORIZONTAL. - V = VERTICAL FREQUENCY.
$\left.\begin{array}{llll}\text { ALL WAVEFORMS SHOWN WITH POSITIVE EXCURSION TOWARDS TOP OF PAGE. } \mathrm{C} .9 .+ \\ \text { HEATER VOLTS } & 6.3 \mathrm{~V} . A . C . ~ U N L E S S ~ O T H E R W I S E ~ S T A T E D . ~ & 0\end{array}\right] \square \square \square$
GRIO VOLTAGES READ AT "COLD END OF THE GRID LEAK.
MAXIMUM, NORMAL ANO MINIMLM POSITIONS OF THE CONTROL.

| $\frac{C}{\underline{Z}}$ |  | VALVE |  | ANODE |  |  |  | SCREEN GRID G2. |  |  |  | CONTROL GRID GI |  |  |  | CATHODE |  |  |  | HTR. <br> PIN <br> Nos. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | No. | TYPE | $\begin{array}{\|l\|} \hline \text { PIN } \\ \text { No. } \end{array}$ | VOLTS <br> D. C. | WAVE FORM. | $\begin{aligned} & \text { VOLTS } \\ & \text { P-P. } \end{aligned}$ | $\begin{aligned} & \text { PIN } \\ & \text { No. } \end{aligned}$ | VOLTS <br> D. C. | WAVE FORM, | $\begin{aligned} & \text { VOLTS } \\ & \text { P-P. } \end{aligned}$ | $\begin{aligned} & \text { PIN } \\ & \text { No. } \end{aligned}$ | VOLTS <br> D. C. | WAVE FORM. | $\begin{aligned} & \text { VOLTS } \\ & \text { P-P. } \end{aligned}$ | $\begin{aligned} & \text { PIN } \\ & \text { No. } \end{aligned}$ | VOLTS D.C. | WAVE FORM. | $\begin{aligned} & \text { VOLTS } \\ & \text { P-P. } \end{aligned}$ |  |
|  |  | IA |  | 1 | $\begin{aligned} & 155 \\ & 198 \\ & 222 \\ & \hline \end{aligned}$ |  |  |  |  |  |  | 2 | $\begin{array}{ll} 47 * \\ 24 & * \\ 0 \end{array}$ |  |  | 3 | $\begin{aligned} & 54{ }^{m} \\ & 31 \\ & 14 \end{aligned}$ | AS FOR VI. PIN 7. | 0.36 | 4.5. |
|  |  |  |  | 6 | $\begin{aligned} & 157 \\ & 202 \\ & 227 \\ & \hline \end{aligned}$ |  | 1.8 |  |  |  |  | 7 | $\begin{aligned} & 47 * \\ & 24 * \\ & 0 \end{aligned}$ |  | 1.0 $0 N . C 42$ 0.452 0.658 | 8 | 54 31 14 | AS FOR VI. PIN 7. | 0.36 |  |
| $\begin{aligned} & z \\ & 0 \\ & \underline{z} \\ & -1 \\ & 0 \\ & 0 \end{aligned}$ |  | 2 | E/BOF | 7 | 164 | AS FOR VI PIN 7. | 4.1 | 9 | 175 |  |  | 2 | $13^{*}$ | $\begin{aligned} & \text { AS FOR } \\ & \text { VI. PIN } 6 . \end{aligned}$ | $1 \cdot 8$ | 1.3. | $20 \cdot 4$ |  | 1.05 | 4.5. |
|  |  | 3 | EC86 | 7 | 91 | $\begin{array}{\|l\|l} \text { AS FOR } \\ \text { V2.PIN I.3. } \end{array}$ | 36 | 9 | 85 |  |  | 2 | $7^{*}$ | $\begin{aligned} & \text { AS FOR } \\ & \text { V2.PIN7. } \end{aligned}$ | 4.1 | 3 | $10 \cdot 2$ |  | 1.1 | 4.5. |
|  |  | 4A | $\left.\begin{array}{\|l\|} \hline E C C 82 \\ \mid 12 A \cup 7 \end{array} \right\rvert\,$ | 1 | 48 | AS FOR V2. PIN I 3 . | 36 |  |  |  |  | 2 | 30 | AS FOR V2.Pin/3. | 36 | 3 | 118 |  |  | 4,5,9. |
|  | $\underset{\sim}{N}$ | 48 |  | 6 | 220 |  |  |  |  |  |  | 7 | 30 | $\begin{array}{\|c\|} \text { AS FOR } \\ \text { VZ.PIN I.3. } \end{array}$ | 36 | 8 | $\begin{aligned} & \hline 60{ }^{\text {m }} \\ & 82 \\ & 115 \\ & \hline \end{aligned}$ | $\begin{array}{\|c} \text { AS FOR } \\ \text { V2.PIN } 13 \end{array}$ | 34 |  |
|  |  | 5 | EF 80 | 7 | 78 |  | 22 | 8 | 170 |  |  | 2 | $0^{*}$ |  |  | 1,3. | $2 \cdot 6$ | AS FOR VS. PinZ. | 0.6 | 4,5. |
|  |  | 6A |  | 1 | 92 |  | 60 |  |  |  |  | 9 | 62 |  | 46 | 8 | 63 |  | 47 | 4.5. |
|  |  | 68 |  | 6 | 62 | $\begin{aligned} & \text { AS FOR } \\ & \text { VG, PIN } 9 . \end{aligned}$ | 46 | 3 | 111 |  |  | 2 | $0^{*}$ | $\begin{array}{\|c\|} \hline A S \text { FOR } \\ \text { VS.PIN } 7 \\ \hline \end{array}$ | 22 | 7 | 0 |  |  |  |




PICTURE TUBE REPLACEMENT PROCEDURE

1. UNSOLDER DEFLECTOR COIL CONNECTIONS, MAKING A NOTE OF THE CONNECTIONS FOR REFERENCE DURING REWIRING.
2. REMOVE TUBE BASE CONNECTOR.
3. REMOVE HARNESS SUPPORT SCREW.
4. REMOVE THE FOUR ESCUTCHEON FIXING SCREWS, REMOVE ESCUTCHEON.
5. REMOVE E.H.T. CONNECTOR.
6. SLACKEN TUBE RETAINING SCREWS AND WITHDRAW TUBE, TOGETHER WITH DEFLECTOR COIL ASSEMBLY AND ION TRAP MAGNET FROM THE MONITOR.
7. SLACKEN DEFLECTOR COIL LOCKING SCREW AND TRANSFER DEFLECTOR COIL ASSEMBLY AND ION TRAP MAGNET TO THE NEW PICTURE TUBE.
8. INSERT NEW PICTURE TUBE REVERSING THE PROCEDURE $1-6$.


TI A.C. INPUT TRANSFORMER TYPE 771831

FIG.4A


T2 VERTICAL OUTPUT TRANSFORMER TYPE 771832

FIG. 4 B






[^0]:    * Deleted on C5Z and C6Z

